10/782,997

Filed

**February19, 2004** 

## AMENDMENTS TO THE CLAIMS

Please amend Claims 1, 21-25, 35, 41-43, 46 and 47.

Please add new claim 57 and 58.

Please cancel Claims 20-22 and 48-56 without prejudice.

1. (Currently amended) A method of creating a trench isolation structure, the method comprising

etching a trench in a substrate, wherein the trench has a base and walls; depositing a liner on surfaces of the trench;

filling the trench with a dielectric material; and

densifying the dielectric material with a process that will cause the liner to expand, wherein densifying comprises ramping the substrate temperature from an initial temperature to a target temperature in an oxidizing environment.

- 2. (Original) The method of Claim 1, further comprising growing a layer of thermal oxide on the surface of the wafer before etching the trench.
- 3. (Original) The method of Claim 2, further comprising depositing a layer of silicon nitride over the thermal oxide before etching the trench.
- 4. (Original) The method of Claim 1, wherein etching comprises reactive ion etching (RIE).
- 5. (Original) The method of Claim 4, further comprising oxidizing the walls of the trench after RIE.
- 6. (Original) The method of Claim 1, further comprising depositing a nitride layer on the substrate before depositing the liner and after etching the trench.
- 7. (Original) The method of Claim 6, wherein the nitride layer is between about 10 Å and 300 Å thick.
- 8. (Original) The method of Claim 1, further comprising depositing an insulating oxygen barrier layer before depositing the liner after etching the trench.
  - 9. (Original) The method of Claim 1, wherein the liner expands upon oxidation.
  - 10. (Original) The method of Claim 1, wherein the liner comprises amorphous silicon.
- 11. (Original) The method of Claim 10, wherein the amorphous silicon liner is between 2 Å and 200 Å thick.

: 10/782,997

Filed

February19, 2004

- 12. (Original) The method of Claim 10, wherein the amorphous silicon liner is between 50 Å and 100 Å thick.
- 13. (Original) The method of Claim 1, wherein filling comprises applying a liquid to the substrate.
- 14. (Original) The method of Claim 1, wherein filling comprises using a spin-on deposition process.
- 15. (Original) The method of Claim 1, wherein filling comprises using a chemical vapor deposition process.
- 16. (Original) The method of Claim 1, wherein densifying the dielectric material causes a linear volume decrease of the dielectric material of between about 7% and 25%.
- 17. (Original) The method of Claim 16, wherein densifying the dielectric material causes a linear volume decrease of the dielectric material of between about 12% and 18%.
- 18. (Original) The method of Claim 1, wherein densifying the dielectric material comprises oxidizing the dielectric material.
- 19. (Original) The method of Claim 1, wherein expanding the liner is performed by oxidizing the liner.
- 20. (Original) The method of Claim 19, wherein oxidizing comprises curing in a steam ambient environment in a curing chamber.
- 21. (Currently amended) The method of Claim [[20]] 1, wherein euring begins at an the initial temperature [[of]] is between about 200°C and 600°C.
- 22. (Currently amended) The method of Claim [[20]] 21, wherein euring completes at a the target temperature is between about 800°C and 1200°C
- 23. (Currently amended) The method of Claim [[20]] 1, wherein euring comprises ramping comprises increasing the substrate temperature ramping at a rate of between about 3°C and 25°C per minute.
- 24. (Currently amended) The method of Claim 20, wherein euring comprises ramping comprises increasing the substrate temperature ramping at a rate of between about 8°C and 20°C per minute.
  - 25. (Currently amended) The method of Claim 20, wherein oxidizing densifying

10/782,997

Filed

February19, 2004

further comprises annealing the shallow trench substrate for between about 10 and 40 minutes at a temperature between about 800°C and 1200°C after ramping.

- 26. (Original) The method of Claim 25, wherein annealing is done in an oxygen environment.
- 27. (Original) A method of densifying liquid dielectric material, the method comprising:

curing a dielectric material on a substrate in a curing chamber in a steam ambient environment, wherein the temperature in the curing chamber ramps from an initial temperature of between about 200°C and 600°C to a target temperature of between about 800°C and 1200°C at a rate of between about 3°C and 25°C per minute while the substrate is in the curing chamber; and

annealing the substrate at a temperature of between about 800°C to 1200°C for between 10 and 40 minutes after the substrate has been cured.

- 28. (Original) The method of Claim 27, further comprising filling a trench with a dielectric material before curing the dielectric material.
  - 29. (Original) The method of Claim 28, wherein filling comprises spin-on deposition.
- 30. (Original) The method of Claim 27, wherein densifying the dielectric material causes a linear decrease of the dielectric material between about 7% and 25%.
- 31. (Original) The method of Claim 30, wherein densifying the dielectric material causes a linear decrease of the dielectric material between about 12% and 18%.
- 32. (Original) The method of Claim 28, further comprising expanding a amorphous silicon liner between trench walls and the dielectric material while densifying the dielectric material.
- 33. (Original) The method of Claim 27, wherein annealing is performed in an oxidizing environment.
- 34. (Original) The method of Claim 27, wherein annealing is performed in a dry oxygen environment.
- 35. (Currently amended) A method of isolating electrical components on an integrated circuit, comprising:

lining a trench on a substrate with an expandable liner;

10/782,997

Filed

February19, 2004

filling the trench with a dielectric filler; and

expanding the liner while contracting the <u>dielectric</u> filler <u>using a process</u> comprising curing the substrate in a steam ambient environment at a temperature between about 200°C and 600°C and ramping up to a temperature between about 800°C and 1200°C.

- 36. (Original) The method of Claim 35, further comprising lining the trench with an oxygen barrier before lining the trench with the expandable liner.
- 37. (Original) The method of Claim 35, wherein the oxygen barrier comprises silicon nitride.
- 38. (Original) The method of Claim 35, wherein the expandable liner is amorphous silicon.
- 39. (Original) The method of Claim 35, wherein the dielectric filler is applied as a liquid.
  - 40. (Original) The method of Claim 39, wherein filling comprises spin-on deposition.
- 41. (Currently amended) The method of Claim 35, wherein expanding the liner while contracting the dielectric filler comprises oxidation oxidizing the liner.
- 42. (Currently amended) The method of Claim [[41]] 35, wherein exidation comprises curing in a steam ambient environment at a temperature of between about 200°C and 600°C and ramping up to between about 800°C and 1200°C ramping comprises increasing the substrate temperature at a rate of between about 3°C and 25°C per minute.
- 43. (Currently amended) The method of Claim [[42]] 35, wherein oxidizing the process further comprises annealing at a temperature of between about 800°C and 1200°C for approximately 10 to 40 minutes after ramping up.
- 44. (Original) The method of Claim 43, wherein annealing is performed in an oxidizing environment.
- 45. (Original) The method of Claim 43, wherein annealing is performed in a dry oxygen environment.
- 46. (Currently amended) The method of Claim 35, wherein contracting the dielectric filler comprises a linear <u>volume</u> decrease of the dielectric filler between about 7% and 25%.
  - 47. (Currently amended) The method of Claim 46, wherein contracting the dielectric

10/782,997

Filed

February19, 2004

filler comprises a linear volume decrease of the dielectric filler between about 12% and 18%.

48.-.56. (Canceled)

- 57. (New) The method of Claim 1, wherein the oxidizing environment comprises a steam ambient environment.
- 58. (New) The method of Claim 41, wherein expanding the liner while contracting the dielectric filler further comprises oxidizing the dielectric filler.